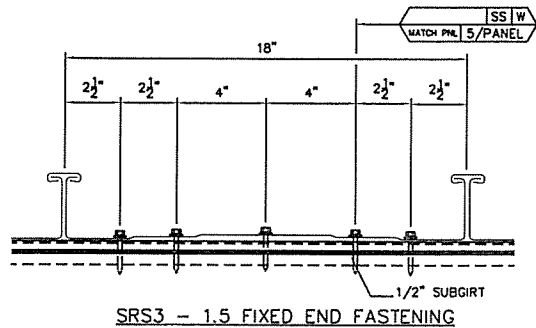
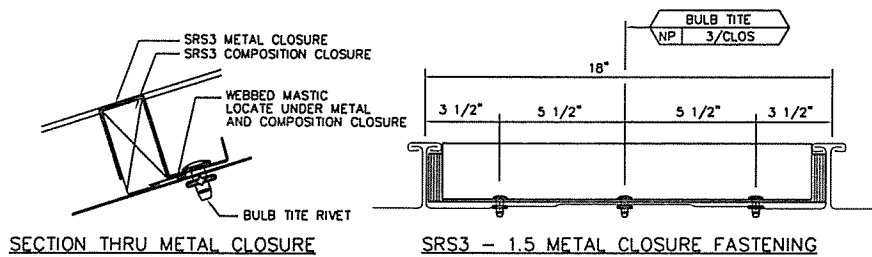


SRS 3 - 1.5

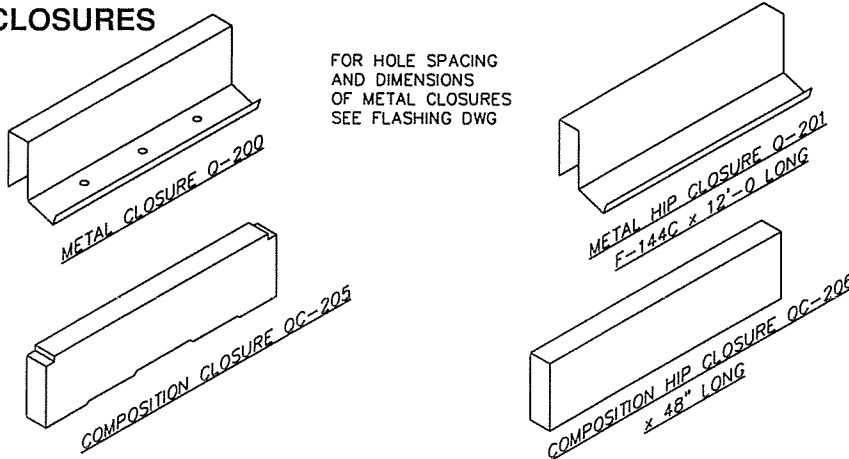
OVER OPEN PURLINS

FASTENING SCHEDULE

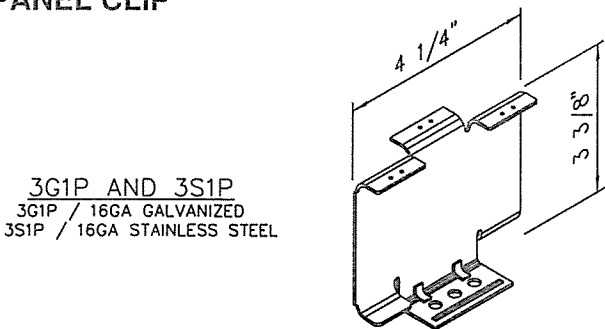
MATERIAL DESCRIPTIONS



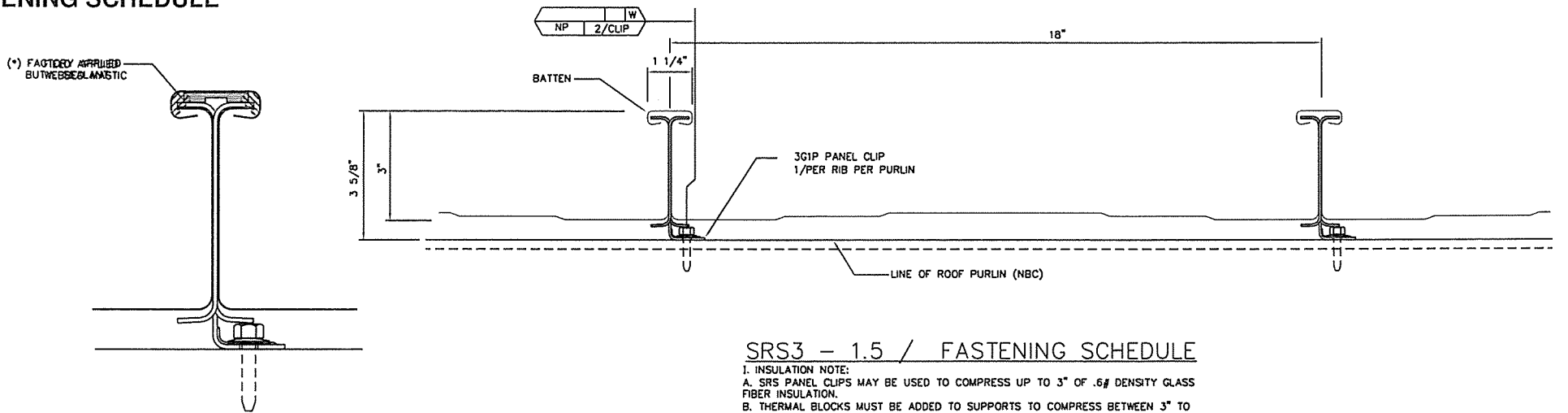
CLOSURES



PANEL CLIP



FASTENING SCHEDULE



SRS FULL SCALE ASSEMBLED VIEW

(*) FIELD NOTE:
INSPECT FACTORY APPLIED SEALANT FOR VOIDS IN THE CONTINUOUS BEAD. IF VOIDS ARE FOUND THEY ARE TO BE REPAIRED WITH NON-CURING BUTYL SEALANT.

SRS3 - 1.5 / FASTENING SCHEDULE

I. INSULATION NOTE:
A. SRS PANEL CLIPS MAY BE USED TO COMPRESS UP TO 3" OF .6# DENSITY GLASS FIBER INSULATION.
B. THERMAL BLOCKS MUST BE ADDED TO SUPPORTS TO COMPRESS BETWEEN 3" TO 6" OF .6# DENSITY GLASS FIBER INSULATION. (6" MAXIMUM INSULATION THICKNESS)
II. FASTENING NOTE:
A. ONE OR TWO FASTENERS PER CLIP MAY BE REQUIRED DEPENDING ON DESIGNED WIND LOADS.
B. FASTENER TYPE WILL VARY WITH PURLIN THICKNESS - SEE SRS GENERAL NOTES.

FASTENING SCHEDULE/FLASHING

HORIZONTAL FLASHING TO PANEL
HORIZONTAL FLASHING TO STRUCT/AS REQUIRED PER DETAIL
VERTICAL FLASHING TO PANEL
VERTICAL FLASHING TO STRUCT/AS REQUIRED PER DETAIL

ABBREVIATIONS

ALUM = ALUMINUM
AFF = ABOVE FINISHED FLOOR
B/CLOS = BOTTOM OF CLOSURE
DO = DOOR OPENING
DLO = DAY LIGHT OPENING
E/ = END OF
EL = ELEVATION
EXP = EXPANSION
EX = EXTRUSION
F/ = FACE OF
FF = FINISHED FLOOR
FLR = FLOOR
G-AL = GALVALUME
GALV = GALVANIZED
GBC = GIRT BY CENTRIA
GL = GIRT LINE
INSUL = INSULATION
NBC = NOT BY CENTRIA
NP = NO PAINT
PM = PANEL MODULE
PNL = PANEL
RO = ROUGH OPENING
SM = SIMILAR
SS = STAINLESS STEEL
T/ = TOP OF
TOS = TOP OF STEEL
TYP = TYPICAL
UNO = UNLESS NOTED OTHERWISE
W/ = WITH
WD = WINDOW OPENING

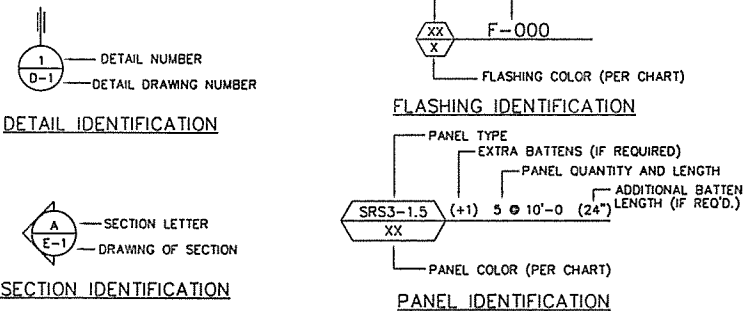
DRAWING PREFIXES

KP = KEY PLAN
GN = GENERAL NOTES
E = PANEL ELEVATIONS & ROOF PLANS
D = PANEL DETAILS
F = FLASH SKETCHES
FS = SHOP FABRICATION FOR PANELS AND FLASHINGS
WE = WINDOW ELEVATIONS
WD = WINDOW DETAILS
SE = PANEL SUPPORT ELEVATIONS
SD = PANEL SUPPORT DETAILS
SS = SHOP FABRICATION OF PANEL SUPPORTS
FF = FIELD FABRICATIONS
EM = EMBEDS
MU = MOCK-UP

SRS 3 REQUIRED TOOLS

1. HAND CRIMPING TOOL (SRS 3 / RED)
THE HAND CRIMPING TOOL IS USED TO CLOSE THE BATTEN OVER THE PANEL AT ALL ANCHOR CLIPS, AND TO TEMPORARILY HOLD THE BATTEN IN PLACE UNTIL IT IS SEALED. THIS TOOL IS ALSO USED TO SEAM SHORT SOFFIT AND FACIA PANELS.
2. PAN END TOOL (SRS 3)
THE PAN END TOOL IS USED TO FIELD BEND THE FLAT BOTTOM OF THE PANEL UPWARD AT RIDGE, PEAK, HIP AND HEADWALL LOCATIONS AT SLOPES OF 3:12 AND LOWER. THIS PROVIDES ADDITIONAL PROTECTION AGAINST LEAKAGE DURING WIND DRIVEN RAINSTORMS.
3. SEAMING MACHINE (SERIES 500 AND SERIES 700)
THE SEAMING MACHINES MECHANICALLY SEAM THE BATTENS TO THE PANELS AND CLIPS. THIS PROCESS LOCKS THE PANELS TOGETHER AND ENSURES POSITIVE, WEATHERTIGHT SIDELAPS THAT CAN BE OBTAINED ONLY THROUGH THE USE OF A MECHANICAL SEAMER.

DRAWING SYMBOLS



EXTERIOR PANEL

PANEL SERIES:	
PROFILE DESCRIPTION:	SRS3-1.5/
GAGE-THK/VJ FIN	/NO
SUBSTRATE:	C-90 GALVANIZED
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	
EXT COLOR:	
INT COLOR:	
SHOP CAULK:	NO
PANEL SERIES:	
PROFILE DESCRIPTION:	SRS3-1.5/
GAGE-THK/VJ FIN	/NO
SUBSTRATE:	C-90 GALVANIZED
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	
EXT COLOR:	
INT COLOR:	
SHOP CAULK:	NO
PANEL SERIES:	
PROFILE DESCRIPTION:	SRS3-1.5/
GAGE-THK/VJ FIN	/NO
SUBSTRATE:	C-90 GALVANIZED
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	
EXT COLOR:	
INT COLOR:	
SHOP CAULK:	NO

METAL CLOSURES

SERIES	
CLOSURE MARK	Q-200
GAGE/THICKNESS:	
SUBSTRATE:	
SURFACE TEXTURE:	
PAINT SYSTEM:	
COLOR:	
SERIES	
CLOSURE MARK	Q-201
GAGE/THICKNESS:	
SUBSTRATE:	
SURFACE TEXTURE:	
PAINT SYSTEM:	
COLOR:	

FLASHING

SERIES MARK	
GAGE/THICKNESS:	
SUBSTRATE:	
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	BACKER
EXT COLOR:	
INT COLOR:	
SERIES MARK	
GAGE/THICKNESS:	
SUBSTRATE:	
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	BACKER
EXT COLOR:	
INT COLOR:	
SERIES MARK	
GAGE/THICKNESS:	
SUBSTRATE:	
TEXTURE:	
EXT PAINT SYSTEM:	
INT PAINT SYSTEM:	BACKER
EXT COLOR:	
INT COLOR:	

COMPOSITION CLOSURES

PROFILE	SRS3-1.5
MATERIAL	FOAM
JDE NUMBER	5290
PROFILE	SRS3 - HIP
MATERIAL	FOAM
JDE NUMBER	5640

BATTEN

SERIES	
GAGE/THICKNESS:	
SUBSTRATE:	
SURFACE TEXTURE:	
PAINT SYSTEM:	
COLOR:	

SUBGIRTS

SUBGIRT MARK	
SHAPE DESCRIPTION	
GAGE/THICKNESS:	
MATERIAL:	
SUBGIRT MARK	
SHAPE DESCRIPTION	
GAGE/THICKNESS:	
MATERIAL:	

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This item has been digitally signed and sealed by Robert J. Amoruso, PE on the date adjacent to the seal. Signature must be verified on any electronic copies.

APPROVER STAMP



Digitally signed by Robert J Amoruso
Date: 2025.08.18 17:06:57 -04'00'

DWG FILE: SRS31BUPS-FL.DWG ISSUE: H DATE: 01/30/13



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972-221-6656

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SECTION MANAGER		ISSUE